

TECHNICAL REPORT

ISO
TR 11776

First edition
1992-10-15

Light gauge metal containers — Non-round open-top cans — Cans defined by their nominal capacities

*Emballages métalliques légers — Boîtes serties non rondes — Boîtes
définies par leur capacité nominale*



Reference number
ISO/TR 11776:1992(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The main task of technical committees is to prepare International Standards, but in exceptional circumstances a technical committee may propose the publication of a Technical Report of one of the following types:

- type 1, when the required support cannot be obtained for the publication of an International Standard, despite repeated efforts;
- type 2, when the subject is still under technical development or where for any other reason there is the future but not immediate possibility of an agreement on an International Standard;
- type 3, when a technical committee has collected data of a different kind from that which is normally published as an International Standard ("state of the art", for example).

Technical Reports of types 1 and 2 are subject to review within three years of publication, to decide whether they can be transformed into International Standards. Technical Reports of type 3 do not necessarily have to be reviewed until the data they provide are considered to be no longer valid or useful.

ISO/TR 11776, which is a Technical Report of type 2, was prepared by Technical Committee ISO/TC 52, *Light gauge metal containers*, Subcommittee SC 4, *Open top containers*.

This Technical Report constitutes an important step in standardization in the field of non-round cans. It will be established as an International Standard if work leads to a sufficient reduction in the number of can sizes to establish an International Standard.

This document is being issued in the type 2 Technical Report series of publications (according to subclause G.4.2.2 of part 1 of the IEC/ISO Di-

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rectives) as a “prospective standard for provisional application” in the field of non-round open-top cans because there is an urgent need for guidance on how standards in this field should be used to meet an identified need.

This document is not to be regarded as an “International Standard”. It is proposed for provisional application so that information and experience if its use in practice may be gathered. Comments on the content of this document should be sent to the ISO Central Secretariat.

A review of this type 2 Technical Report will be carried out not later than two years after its publication with the options of: extension for another two years; conversion into an International Standard; or withdrawal.

Together with ISO 10653, ISO 10654, ISO/TR 11761 and ISO/TR 11762, this first edition of ISO/TR 11776 cancels and replaces ISO 3004-1:1986, ISO 3004-2:1989, ISO 3004-3:1986, ISO 3004-4:1986, ISO 3004-5:1988 and ISO 3004-6:1986.

Annexes A and B of this Technical Report are for information only.